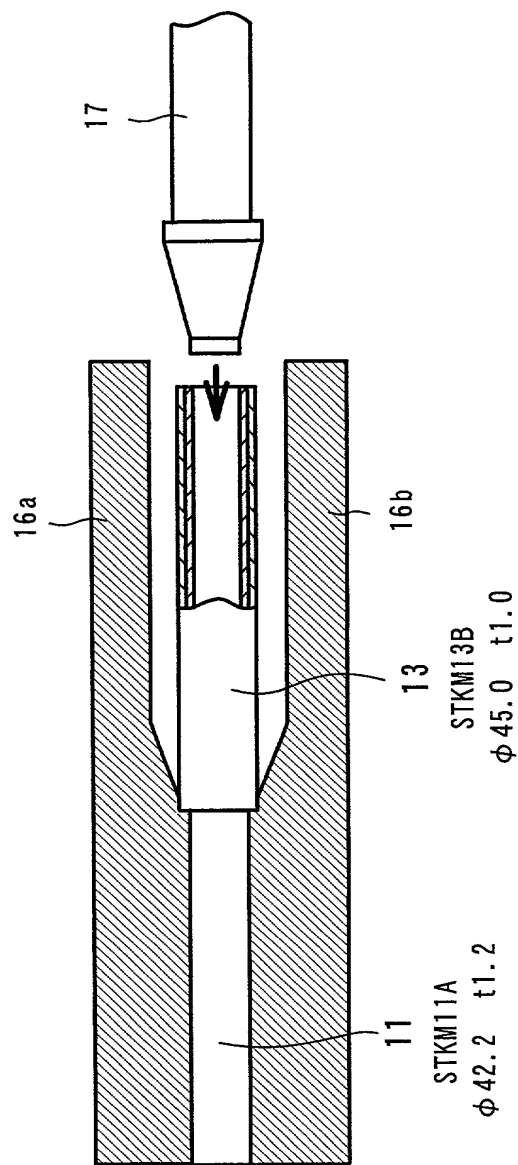


FIG. 1

FIG. 2

(a)



(b)

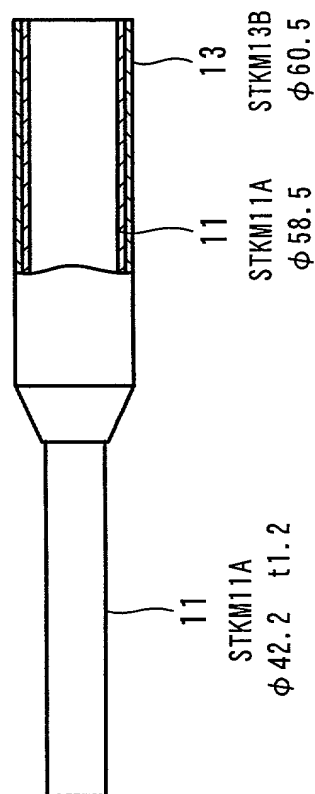
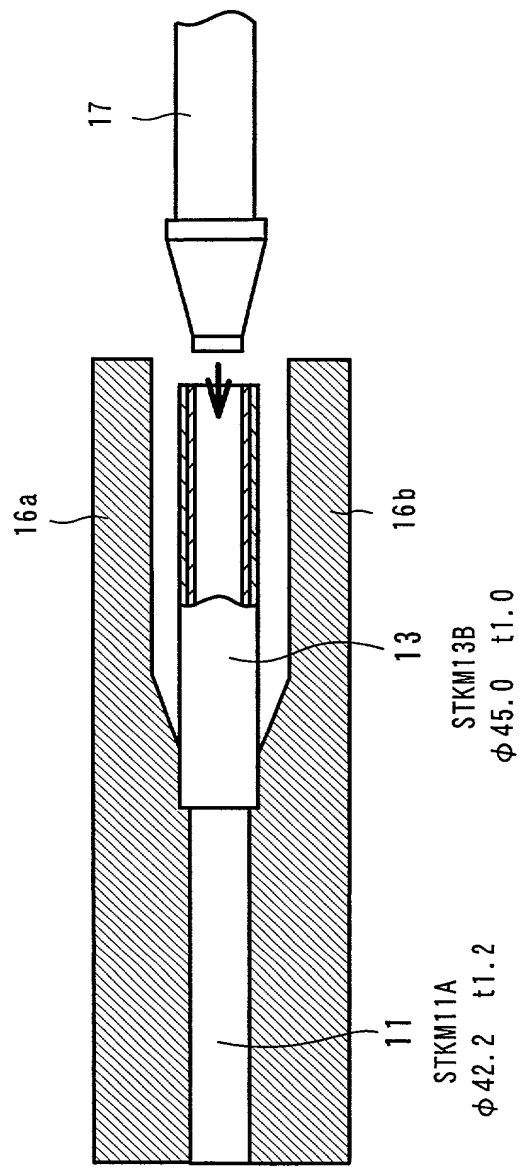
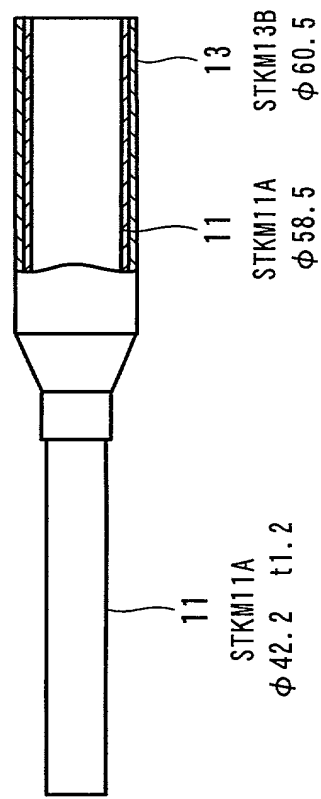


FIG. 3

(a)



(b)



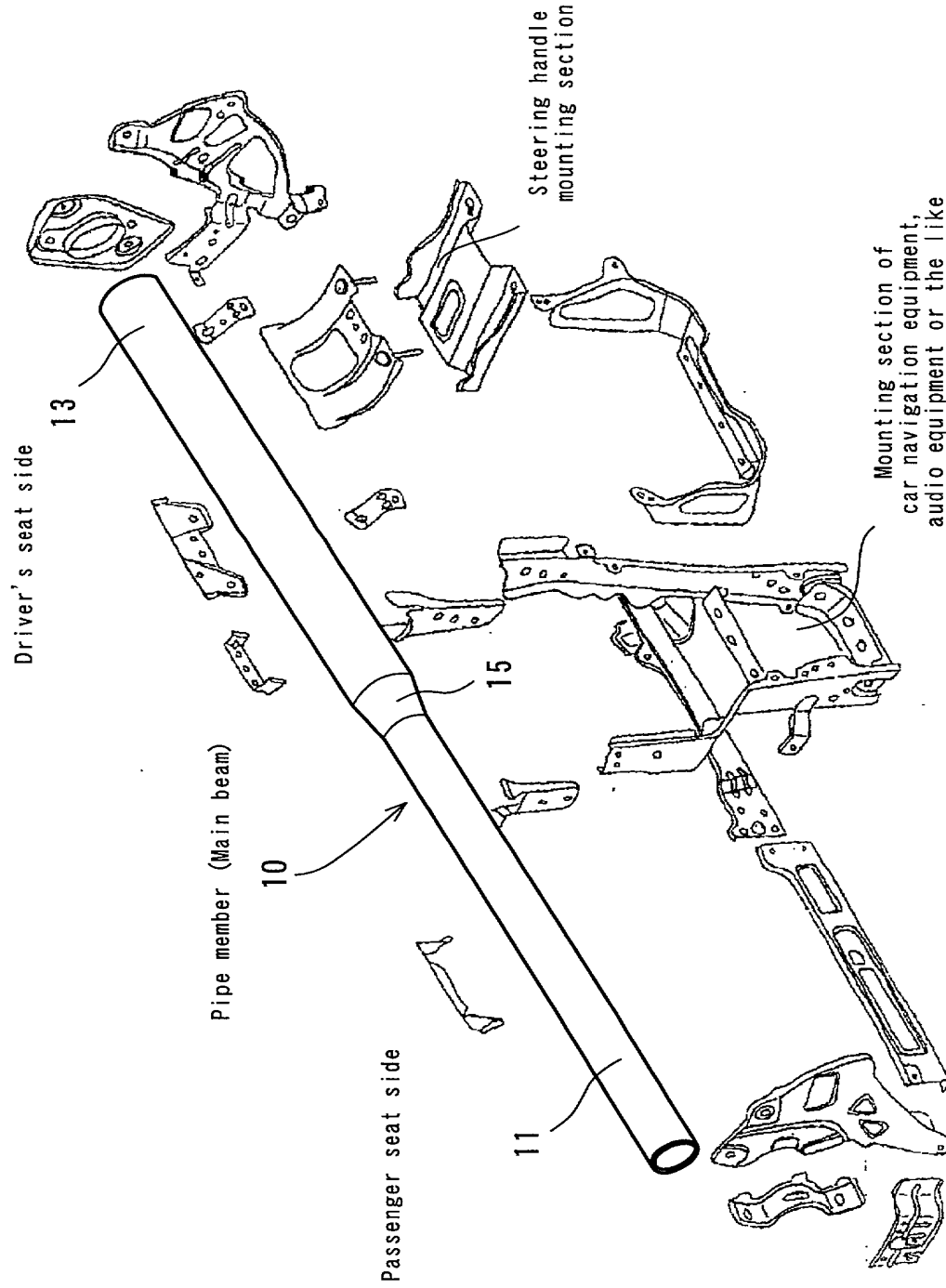


FIG. 4

FIG. 5

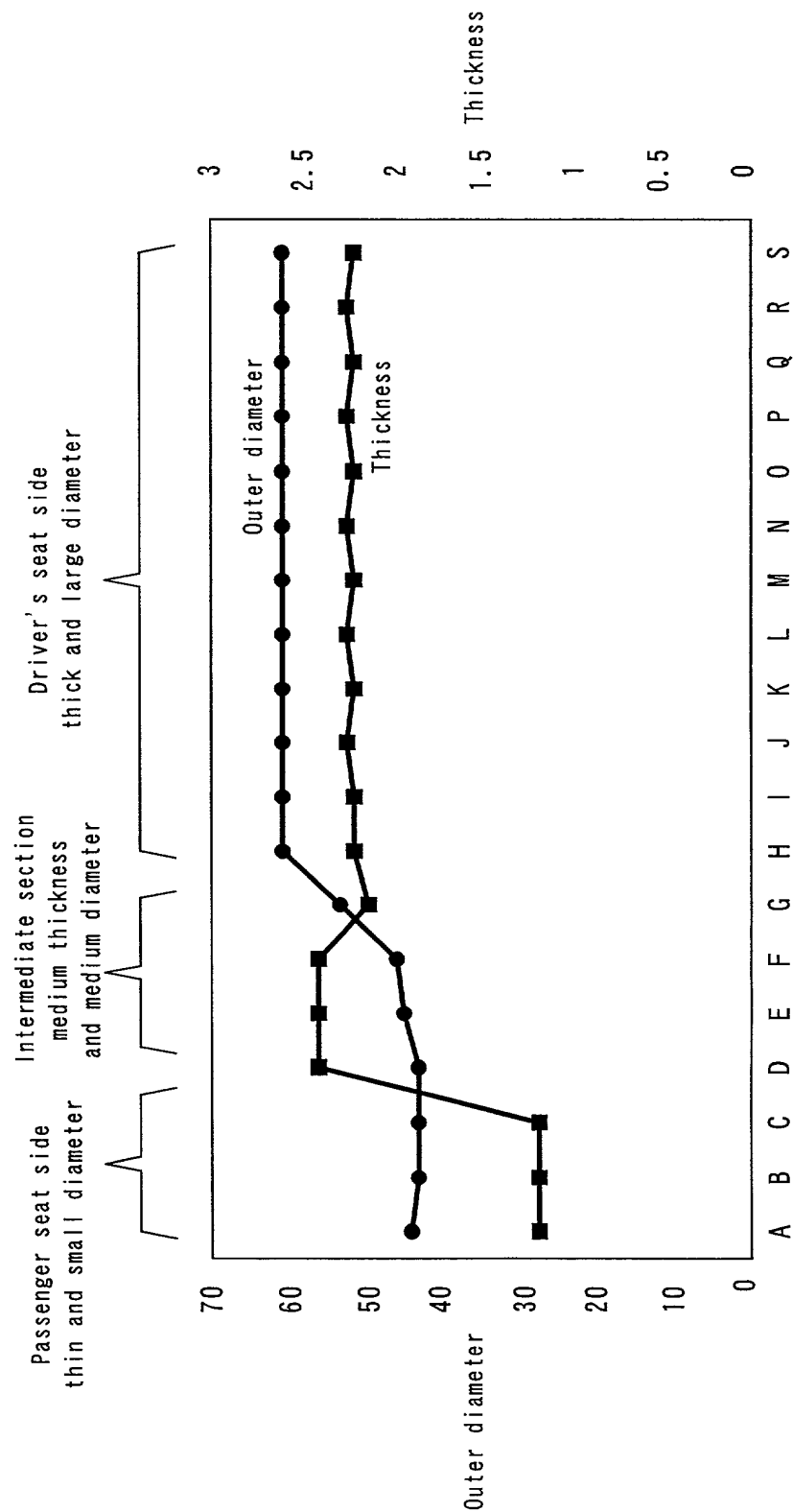


FIG. 6

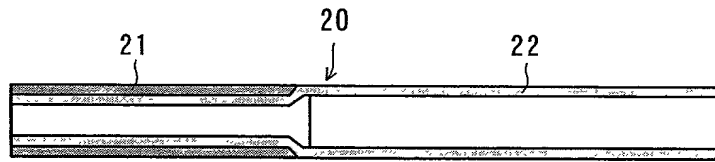
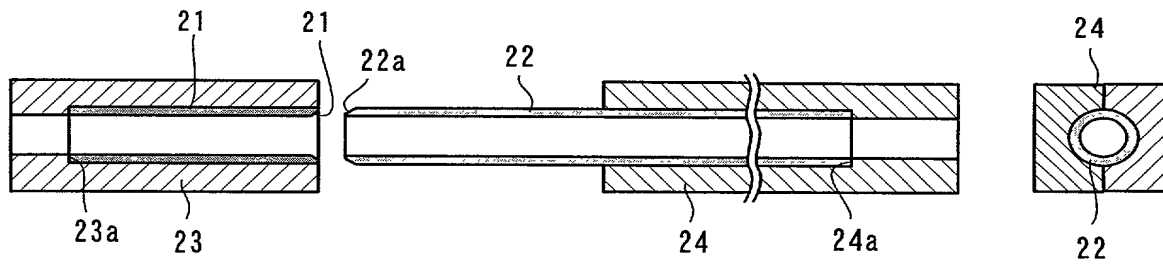
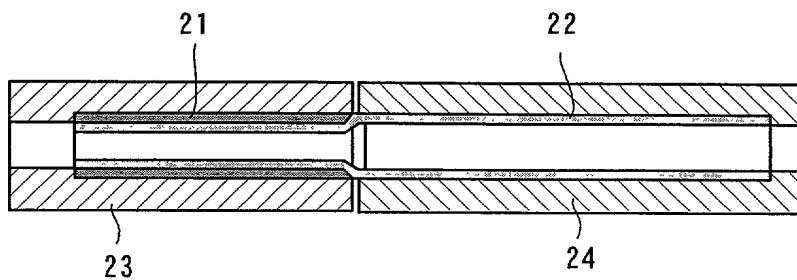


FIG. 7



(a)



(b)

FIG. 8

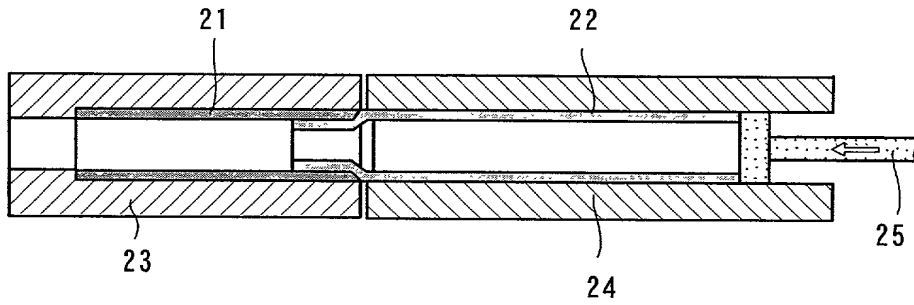
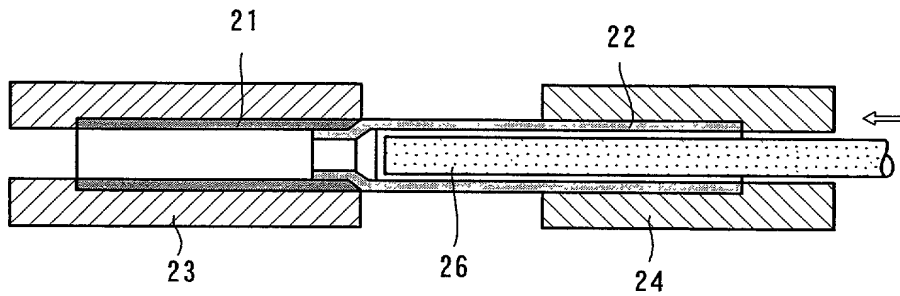


FIG. 9



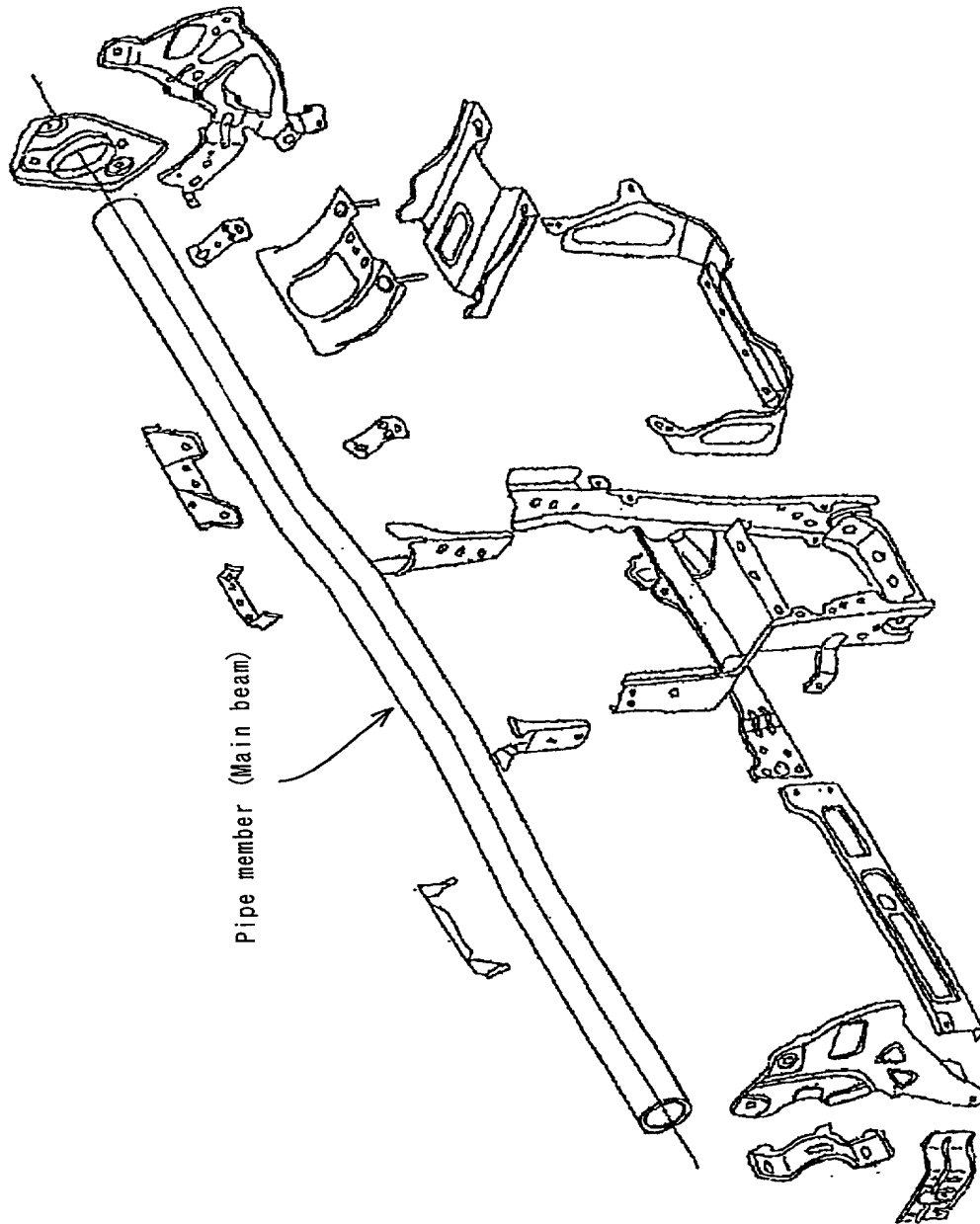


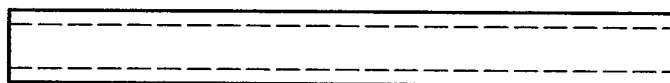
FIG. 10

206 F20" F1952001



FIG. 11

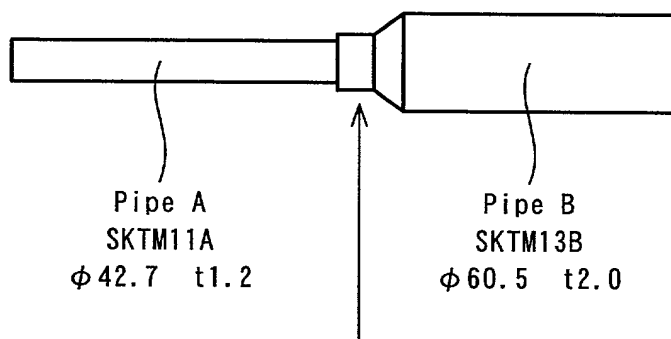
Integral type



SKTM13B  $\phi 60.5$  t2.0

FIG. 12

Split type



Pipe B is first processed by drawing to have the same dimension as pipe A.  
Then, both pipes A, B are joined by welding.